

CERTIFICATE OF REGISTRATION



EC CERTIFICATE of Factory Production Control/Weld Certificate

Certificate No: 20071PR

In compliance with Regulation 305/2011/EU of the European Parliament and the Council of 9 March 2011
(The Construction Products Regulation or CPR)

Structural Components for Steel Structures

Harmonised	Type / Execution Class of the Construction Product	Declaration Method
BS EN 1090-1:2009 +A1:2011	Load bearing structural steel components up to EXC 2 according to BS EN 1090-2:2008 + A1: 2011	1, 3a and 3b table A:1 of BS EN 1090-1:2009 + A1:2011

Standard: BS EN 1090-2: 2008 + A1: 2011
Execution Class: Up to Execution Class 2
Welding Processes: **131 MIG (Metal Insert Gas)**
Base Materials: Up to and including S275 to S355 JO, JR, J2 + N according to
EN 10025-2

Placed on the market by:

Cannon Steels Limited

and produced in the factory

Walcot Road, Enfield, Middlesex, EN3 7NF

It has been stated that the construction product is submitted by the manufacturer to the initial type testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with a prescribed test plan and that the notified body URS has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

Attestation: This certificate attests that all provisions concerning the attestation of factory production control described in Annex ZA of the standard BS EN 1090-1:2009 + A1:2011 were applied.

CE MARKING, WHAT IS IT?

- CE Marking is a safety mark, NOT a quality mark.
- CE Marking is a manufacturing process approval (Factory Production Control - FPC).
- CE Marking requires companies to have qualified and skilled staff and proves their competencies.
- CE Marking requires companies to have manufacturing procedures, which put controls in place if the constituent product's properties have been changed.
- CE Marking requires companies to have records and a Declaration of Performance.
- CE Marking requires all welders to be qualified.
- CE Marking requires traceability of products used.
- CE Marking requires a Responsible Welding Coordinator (RWC).
- CE Marking recognises that welding is a special process where quality/safety of a product cannot be confirmed after manufacture, so CE Marking requires you to build this into the product during manufacture.
- CE Marking requires that you only use constituent products and services which are listed in BS EN 1090.

Remember, from 1st July 2014 it is illegal to put fabricated structures on the market without the appropriate CE Marking!

STRUCTURAL AND WELD TESTING SERVICES LIMITED

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DECLARATION OF PERFORMANCE (D.O.P) ISSUED ON REQUEST
THIS INFORMATION MAY BE REQUESTED BY BUILDING CONTROL OF YOUR LOCAL AUTHORITY

